$$
\begin{gathered}
\text { The } \\
\text { DI MARZIO EQUATION } \\
\text { for } \\
\text { STEREOGRAPHT }
\end{gathered}
$$

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## Derivation of the $\operatorname{Di}$ Marzio Equation

John Bercovitz and others have used a simple geometrical approach to derive an expression for the stereo base $B$ in terms of the object distance $S_{o}$, the focal length of the camera lens $F_{C}$ and the near $D_{N}$ and far $D_{F}$ point distances required to be in acceptably sharp focus.

The result, known as the Bercovitz equation, is

$$
B=d\left[\frac{D_{F} D_{N}}{D_{F}-D_{N}}\right]\left(\frac{1}{F_{C}}-\frac{1}{S_{o}}\right)
$$

where $d$ is the on-film deviation. For general stereography in which

$$
\mathrm{S}_{0} \gg \mathrm{~F}_{\mathrm{C}} \text { and } \mathrm{D}_{\mathrm{F}}>2 \mathrm{D}_{\mathrm{N}}
$$

the on-film deviation is usually taken to be $d=F_{c} / 30$.

Although the Bercovitz equation is a very powerful and general expression, it treats the near and far point distances are independent variables and is correspondingly more complicated than necessary.

If one realizes that the near and far points are not independent but related through f/number, then including geometrical optics allows a much simpler expression for stereo base to be found.

The last term in the Bercovitz equation is simply the image distance and can be written as

$$
\frac{1}{S_{o}}-\frac{1}{F_{c}}=\frac{S_{0}-F_{c}}{S_{o} F_{c}}
$$

The middle term can be written in a form suitable for simplification as

$$
\left(\frac{D_{F} D_{N}}{D_{F}-D_{N}}\right)=\left(\frac{1}{D_{N}}-\frac{1}{D_{F}}\right)^{-1}
$$

These near and far point distances can be expressed in terms of the object distance $S_{0}$, the focal length of the camera lens $F_{C}$ and $a$ quantity known as the hyperfocal distance $D_{H}$, namely

$$
D_{N}=\frac{D_{H} S_{O}}{D_{H}+\left(S_{O}-F_{c}\right)} \quad D_{F}=\frac{D_{H} S_{O}}{D_{H}-\left(S_{O}-F_{C}\right)}
$$

Thus the (reciprocal) middle term of the Bercovitz equation becomes

$$
\frac{1}{D_{N}}-\frac{1}{D_{F}}=\left[\frac{D_{H}+\left(S_{O}-F_{C}\right)}{D_{H} S_{O}}\right]-\left[\frac{D_{H}-\left(S_{O}-F_{C}\right)}{D_{H} S_{O}}\right]=\frac{2\left(S_{O}-F_{C}\right)}{D_{H} S_{O}}
$$

Hence the Bercovitz equation can be dramatically simplified, viz.

$$
\begin{aligned}
B & =d\left(\frac{1}{D_{N}}-\frac{1}{D_{F}}\right)^{-1}\left(\frac{1}{F_{C}}-\frac{1}{S_{O}}\right) \\
& =\frac{F_{C}}{30}\left[\frac{D_{H} S_{O}}{2\left(S_{O}-F_{C}\right)}\right]\left(\frac{S_{O}-F_{c}}{F_{C} S_{O}}\right)
\end{aligned}
$$



This is the fundamental form of the Di Marzio equation for the accurate evaluation of stereo base in general stereography.

## Some notes and comments

This equation for stereo base is important for several reasons:

- It is a very simple, memorable and yet powerful and accurate expression for stereo base. Many stereographers mundanely use the rather simplistic (and sometimes unrealistic) " 1 in 30 " rule. However this " 1 in 60 " rule for hyperfocal distance is vastly more powerful and just as easy to remember.
- The hyperfocal distance $\mathrm{D}_{\boldsymbol{H}}$ depends on the $\mathrm{f} /$ number N of the camera system, and so this simple quantity includes all of the depth of field information.
- Since there is only one value for the hyperfocal distance for each $\mathrm{f} /$ number, then there is correspondingly one and only one stereo base appropriate for each $f$ /number.
- If the required depth of field can be captured at a particular $\mathrm{f} /$ number then the stereo base has a fixed value irrespective of the specific values for the near and far point distances of the subject(s). This is in complete contrast to the " 1 in 30 " rule which relates stereo base directly to near point distance.
- The hyperfocal distance (and $\mathrm{f} /$ number) is a computational tool by which the stereo base is determined. The stereographer is free to use whatever $\mathrm{f} / \mathrm{number}$ they wish on their lens.


# Practical Forms <br> of the Di Marzio Equation 

## Determining the stereo base length using only the camera lens depth of field scale

The hyperfocal distance $\mathrm{D}_{\boldsymbol{H}}$ is, by definition, the distance at which everything between half that distance and infinity will be rendered in acceptably sharp focus. It can also be described as the closest distance in acceptably sharp focus when the lens is focussed at infinity.

Consequently, in the simplest case, by setting a chosen f/number at infinity on the depth of field scale of a camera lens, the closest distance indicated as being in good focus will be half the hyperfocal distance corresponding to the $f$ /number.

The following example illustrates how to find the hyperfocal distance for $f / 8$. This depth of field scale is from an old Minolta lens.


With f/8 set to infinity, the nearest distance in good focus is 5 m . Consequently since 5 m corresponds to half the hyperfocal distance, then at $\mathrm{f} / 8$ the hyperfocal distance is 10 m .

In addition, using the mathematical definition of hyperfocal distance in the next section, it can be shown that this lens depth of field scale was calibrated with a circle of confusion diameter of about 0.03 mm .

It is therefore a simple matter to find the stereo base. By focussing on the near and far points of the required three dimensional scene, the depth of field scale reveals the smallest f/number capable of achieving this depth.

From that f /number, the hyperfocal distance can be found (again using the lens depth of field scale), and one sixtieth of that hyperfocal distance is the required stereo base.

This is true in general stereography whenever the far point distance is greater than or equal to twice the near point distance.

## Determining the stereo base length graphically

A much more accurate value for the hyperfocal distance $D_{H}$ can be evaluated from the expression

$$
D_{H}=\frac{F_{C}^{2}}{C N}
$$

where $\mathrm{F}_{\mathrm{C}}$ is the camera lens focal length, N is the $\mathrm{f} /$ number and C is the diameter of the circle of confusion, which is a measure of the size of the image of a point that is still considered to be acceptably sharp.

The calculated values for $\mathrm{D}_{\boldsymbol{H}}$ for a variety of common $\mathrm{f} /$ numbers N are presented in the table below for $\mathrm{F}_{\mathrm{C}}=50 \mathrm{~mm}$ and $\mathrm{C}=0.025 \mathrm{~mm}$.

| $\mathrm{f} /$ number N | $\mathrm{D}_{\text {H }}(\mathrm{m})$ | $\mathrm{B}(\mathrm{mm})$ |
| :---: | :---: | :---: |
| 22 | 4.55 | 75.8 |
| 19.6 | 5.10 | 85.0 |
| 16 | 6.25 | 104.2 |
| 13.5 | 7.41 | 123.5 |
| 11 | 9.09 | 151.5 |
| 9.8 | 10.20 | 170.1 |
| 8 | 12.50 | 208.3 |
| 6.9 | 14.49 | 241.5 |
| 5.6 | 17.86 | 297.6 |

Alternatively, for a given lens focal length $\mathrm{F}_{\mathrm{c}}$ and circle of confusion C , a graph of stereo base versus $\mathrm{f} /$ number N can be plotted which allows accurate determination of stereo base at a glance.


By substituting the definition of hyperfocal distance into the Di Marzio equation, it can be recast in terms of the $\mathrm{f} /$ number as


Since, for a particular camera, the focal length $\mathrm{F}_{\mathrm{C}}$ and the diameter of the circle of confusion C are fixed, then the stereo base is inversely proportional to the $f$ /number, that is

$$
B=\frac{\text { constant }}{N}
$$

In the previous case with $\mathrm{F}_{\mathrm{C}}=50 \mathrm{~mm}$ and $\mathrm{C}=0.025 \mathrm{~mm}$, this gives

$$
B=\frac{1667}{N}
$$

where $B$ has units of millimetres. It is then a simple matter to draw up a table of B and N or a plot of B versus N .

Given than the hyperfocal distances are based on a specific value for the circle of confusion diameter, the f/number needs to be predicated on the same circle of confusion size. It is possible to ensure that this condition is met in two ways.

1. If one plans to use the camera lens depth of field scale, then the hyperfocal distance $D_{H}$ at some $f / n u m b e r ~ N$ can be found. From the definition of $D_{H}$ and the known values of $F_{C}$ and $N$, the diameter of the circle of confusion C can also be found.

In the earlier example of the Minolta lens depth of field scale, the hyperfocal distance at $\mathrm{f} / 8$ was 10 m . Therefore the diameter of the circle of confusion $C$ is

$$
10000=\frac{50 \times 50}{C \times 8} \text { and so } C=0.03 \mathrm{~mm}
$$

Since $C=0.03 \mathrm{~mm}$ and $\mathrm{F}_{\mathrm{C}}=50 \mathrm{~mm}$, then the general stereo base equation can be written as

$$
B=\frac{50 \times 50}{60 \times 0.03 \times N}=\frac{1389}{N}
$$

This simple equation will work for that Minolta lens and can be used to draw a graph of B versus N for that camera.
2. Depending on the lens being used, the depth of field scale may be difficult to read reasonably accurately. In this event, it is possible to generate a customized depth of field scale. The main advantage here is that such a scale can be made much larger than any on a camera lens and allows an easy evaluation of $\mathrm{f} /$ number. This will be discussed in detail in the section entitled "Generating a Depth of Field Scale".

- The f /number N in the Di Marzio equation is the smallest $\mathrm{f} /$ number capable of covering the desired depth of field of the scene. It is this smallest value that is used to ascertain the stereo base.
- Since the base B depends on the (smallest) f/number N, then any combination of near and far points producing a depth of field compatible with $N$ will require the same stereo base. There is no need to redetermine the stereo base in these cases.
- When freeviewing, the optimum viewing distance is $E S_{i}$ where $E$ is the image enlargement factor and $S_{i}$ is the image distance (the distance of the lens from the film/chip plane). In general stereography, $\mathrm{S}_{\mathrm{i}} \approx \mathrm{F}_{\mathrm{C}}$ and so this optimum freeviewing distance is usually $\mathrm{EF}_{\mathrm{c}}$.
- One of the most powerful aspects of the Di Marzio equation is that it can automatically cater for differences in the focal lengths of the camera and stereo viewer. A correction factor for this focal length mismatch can be encapsulated within the $f / n u m b e r ~ i t s e l f . ~$ This will be discussed in detail in the section entitled "Camera Lens/Viewer Lens Focal Length Mismatch".
- Although the characteristics of the depth of field scale depends on the diameter of the circle of confusion C , the stereo base does not. Specifically, the Di Marzio equation for stereo base contains a factor CN. However N is inversely proportional to C . So if you double the value of $C$, the value for $N$ halves. That is, irrespective of the value for C , the factor CN remains the same.


## SPECIAL CASES

## Hypostereography of Shallow Objects

If the Bercovitz equation is used to calculate stereo base for situations in which $D_{F}<2 D_{N}$, the image depth produced is too great.

Michael K. Davis and others have suggested that when $D_{F}<2 D_{N}$, one should simply determine the near point distance $D_{N}$ and set the far point at $D_{F}=2 D_{N}$. Since $D_{F}$ is actually less than $2 D_{N}$ this yields a smaller value for the stereo base than that of the Bercovitz equation thereby properly allowing for diminishing depth of the subject.

This is an excellent modification as it permits the stereo base to be a smoothly decreasing percentage of the Bercovitz base. An example of this variation is displayed below for a near point distance of 500 mm .


Not only does this deliberate tapering of the stereo base avoid exaggerated depth and allow a proper depth rendition in shallow subjects, but it also permits a trivial calculation for the stereo base.

The problem with the Bercovitz equation for shallow objects arises from the denominator in his equation. There is a $D_{F}-D_{N}$ term which makes the base too large for shallow objects. As you endeavour to photograph shallower and shallower objects, this term in the denominator becomes smaller and smaller, thereby making the stereo base unrealistically larger and larger.

With the Bercovitz equation, as the denominator $D_{F}-D_{N}$ approaches zero, the base approaches infinity - not a reasonable scenario. So the beauty of the Davis modification is twofold. It allows a smooth transition from deep to shallow subjects and it completely avoids unrealistically large stereo bases for very shallow subjects.

Realistic stereo bases are achieved using the Davis modification

$$
\begin{gathered}
D_{F}=2 D_{N} \\
S_{O} \equiv \frac{2 D_{N} D_{F}}{D_{N}+D_{F}}=\frac{4 D_{N}}{3}
\end{gathered}
$$

Further, the on-film deviation is not set to one thirtieth of the lens focal length but one thirtieth of the image distance (lens to film/chip plane distance) so as to ensure a constant parallax angle of $1.9^{\circ}$ is maintained irrespective of the type of stereography undertaken. This is particularly important in macro stereography where $S_{i}>F_{c}$. Hence

$$
\mathrm{d}=\frac{\mathrm{S}_{\mathrm{i}}}{30}
$$

Substituting these expressions into the Bercovitz equation yields an amazingly simple expression for stereo base which depends only on the near point distance, viz.

$$
B=\frac{D_{N}}{15}
$$

Note that this equation is a trivially simple and yet very powerful expression for stereo base which only requires a knowledge of the near point distance. In addition, it suggests that if one were to use the popular "1 in 30 " rule for such nearby, shallow objects, the resulting stereo base would be in error by a factor of two.

## Macro stereography using image magnification

If a macro lens is calibrated for distance then the " 1 in 15 " rule is easy to apply. However if the lens is calibrated in terms of magnification (or the stereographer prefers using magnification rather than near distance), then it is possible to write the "1 in 15 " rule for near distance in terms on macro lens magnification.

The depth of field $\Delta$ from the object distance $S_{0}$ to the near point $D_{N}$ is

$$
\Delta=S_{0}-D_{N}
$$

Since the near point distance is related to the hyperfocal distance $D_{H}$ via the relation

$$
D_{N}=\frac{D_{H} S_{0}}{D_{H}+\left(S_{O}-F_{C}\right)}
$$

then this depth of field can be written as

$$
\begin{aligned}
\Delta & =S_{o}-\frac{D_{H} S_{0}}{D_{H}+\left(S_{o}-F_{c}\right)} \\
& =S_{0}\left(1-\frac{1}{1+\left(\frac{S_{0}-F_{C}}{D_{H}}\right)}\right)
\end{aligned}
$$

Using the thin lens equation it can shown that

$$
\mathrm{S}_{\mathrm{o}}-\mathrm{F}_{\mathrm{c}}=\frac{\mathrm{F}_{\mathrm{c}}}{\mathrm{M}}
$$

where $M$ is the magnification of the lens when focussed at the object distance. Substituting this into the previous expression and simplifying yields the result

$$
\Delta=\frac{S_{o} F_{C}}{M D_{H}+F_{C}}
$$

Using the definition of hyperfocal distance and the fact that $M D_{H}>F_{C}$ and so $M D_{H}+F_{C} \approx M D_{H}$ yields,

$$
\Delta=\frac{\mathrm{S}_{0} \mathrm{CN}}{\mathrm{MF}_{\mathrm{C}}}
$$

Similarly if the depth of field behind the object distance were to be found from $\Delta=D_{F}-S_{0}$, then using the definition of far point, namely

$$
D_{F}=\frac{D_{H} S_{0}}{D_{H}-\left(S_{o}-F_{c}\right)}
$$

would give a similar expression,

$$
\Delta=\frac{S_{0} F_{C}}{M D_{H}-F_{C}}
$$

with the only difference being the minus sign in the denominator. Again, $M D_{H} \geqslant F_{C}$ and $M D_{H}-F_{C} \approx M D_{H}$ and the depth of field is

$$
\Delta=\frac{\mathrm{S}_{0} \mathrm{CN}}{M \mathrm{~F}_{\mathrm{C}}}
$$

That is, the depth of field in front of the object is the same as the depth of field behind it and the total depth of field is simply $2 \Delta$. In addition, the depth of field does not depend on the lens focal length and, since $S_{0} / F_{C}=(M+1) / M$, can also be written as


Hence the near point distance (and thus the stereo base as well) can be written in terms of the lens magnification.

$$
\begin{aligned}
D_{N} & =S_{o}-\Delta=S_{o}-\frac{S_{0} C N}{M F_{C}} \\
& =\frac{S_{0}}{F_{c}}\left(\frac{M F_{c}-C N}{M}\right)
\end{aligned}
$$

From the thin lens equation, as earlier, $\mathrm{S}_{\mathrm{o}} / \mathrm{F}_{\mathrm{C}}=(\mathrm{M}+1) / \mathrm{M}$ and so

$$
D_{N}=\left(\frac{M+1}{M^{2}}\right)\left(M F_{c}-C N\right)
$$

However $\mathrm{MF}_{\mathrm{c}}$ » CN and so $\mathrm{MF}_{\mathrm{c}}-\mathrm{CN} \approx \mathrm{MF}_{\mathrm{c}}$. Hence the near distance can be written accurately as

$$
D_{N}=F_{c}\left(\frac{M+1}{M}\right)
$$

Thus the stereo base can be written in terms of magnification M as


Note that in the special case of lifesize ( $\mathrm{M}=1$ ) macro stereography, the stereo base is simply $B=F_{c} / 7.5$.

A graph of stereo base versus magnification for a 50 mm focal length lens is displayed below, providing stereo base information at a glance.


## SPECIAL CASES

## Hyperstereography of $\operatorname{Distant}$ Subjects

Situations in which $D_{F} \geq 2 D_{N}$ do not present a problem unless $D_{N}$ itself is large. If these cases it becomes difficult if not impossible to use an ordinary depth of field scale to determine the appropriate f/number $N$ for finding the stereo base. There is a simple way around this problem.

If $D_{N}$ is large (several metres or more) and $D_{F}=m D_{N}$ where $m \geq 2$, then the Bercovitz equation can be simplified yet again. Since the object distance $\mathrm{S}_{0}$ is large here, then

$$
\frac{1}{\mathrm{~F}_{\mathrm{c}}}-\frac{1}{\mathrm{~S}_{\mathrm{o}}} \approx \frac{1}{\mathrm{~F}_{\mathrm{c}}}
$$

is an excellent approximation in such circumstances. Consequently

$$
\begin{gathered}
B=\left(\frac{F_{c}}{30}\right)\left[\frac{D_{N}\left(m D_{N}\right)}{m D_{N}-D_{N}}\right]\left(\frac{1}{F_{C}}\right) \\
\therefore B=\left(\frac{m}{m-1}\right) \frac{D_{N}}{30}
\end{gathered}
$$

which is a simple and powerful expression for stereo base relevant to hyperstereoscopy (as well as general stereography for that matter). This equation will be referred to as the "modified 1 in 30 " rule.

Note that when m is large, that is, when the far point distance is much greater than the near point, such as in landscape stereography, then

$$
\left(\frac{m}{m-1}\right) \rightarrow 1 \quad \text { and } \quad B \rightarrow \frac{D_{N}}{30}
$$

which is the familiar " 1 in 30 " rule. Clearly the " 1 in 30 " rule is valid only when the far point distance is very large or, from a photographic point of view, infinity.

This is a fairly severe limitation on stereography and is a reflection of the overall inadequacy of the " 1 in 30 " rule. In fact, if $m=5$, the stereo base using the " 1 in 30 " rule is already in error by $20 \%$. Clearly such a rule is especially inadequate for shallow objects which involve stereo bases more realistically described by a " 1 in 15 " rule.

In the "modified 1 in 30 " rule, the approximation that the lens to image distance is the same as its focal length is an excellent one for near distances of several metres or more. In fact an error of $\mathrm{n} \%$ occurs whenever the lens focal length $F_{C}$ is

$$
F_{c}=\left[\frac{2 n m}{n+100}\right] \frac{D_{N}}{(m+1)}
$$

A graph of focal length versus near distance is displayed below for $m=5,10$ and 20 and which results in a $5 \%$ error in stereo base. Clearly very large focal lengths are required in order for the "modified 1 in $30^{\prime \prime}$ rule to produce even a small error of $5 \%$ in the stereo base.

Lastly, determining near and far point distances in hyperstereography can be achieved quite accurately with the aid of a good map or even a street directory. Some very careful and deliberate stereographers even resort to using laser rangefinders.


## Stereo Viewer Angu[ar Magnification

The angular magnification of any optical system is defined at the angle subtended by the image of an object as seen through the optical system compared with the angle subtended by the object at a fixed (standard) distance of 10 " ( 254 mm ). This is illustrated (but not to scale) in the following two diagrams.

$D_{0}=$ distance of the object from the lens
$D_{\mathrm{E}}=$ distance of the observer's eye from the lens
$D_{\mathrm{I}}=$ distance of the image from the lens
$F_{v}=$ focal length of the viewer lens
$h \quad=$ height of object under consideration
$\varphi=$ angle subtended by the virtual image of amplified height H

$\mathrm{D}_{\mathrm{s}}=$ standard viewing distance of 254 mm
h $=$ height of object under consideration
$\theta$ = angle subtended by the object at this distance

Using the notation in the previous two diagrams, an expression for the angular magnification $\mathrm{M}_{\mathrm{v}}$ of the viewer can be written as

$$
M_{v}=\frac{\varphi}{\theta}
$$

Since $\tan \theta=h / D_{S} \simeq \theta^{c}$ and $\tan \varphi=H /\left(D_{I}+D_{E}\right) \simeq \varphi^{c}$, then

$$
M_{V}=\left(\frac{H}{h}\right)\left[\frac{D_{S}}{D_{I}+D_{E}}\right]
$$

Using straightforward geometrical optics, the appropriate sign convention and the thin lens equation, namely

$$
\frac{1}{D_{I}}+\frac{1}{D_{0}}=\frac{1}{F_{V}}
$$

enables the expression for the angular magnification to be recast as

$$
M_{V}=\left[1+\frac{D_{I}}{F_{V}}\right]\left(\frac{D_{S}}{D_{I}+D_{E}}\right)=D_{S}\left(\frac{1}{D_{I E}}+\frac{D_{I}}{F_{V} D_{I E}}\right)
$$

where $D_{\text {IE }}$ is the distance of the image from the eye of the observer.

Given that the eye is always close to the viewer lens, then the distance between the image and the lens is essentially the same as the distance between the image and the eye, i.e. $\mathrm{D}_{\mathrm{IE}} \simeq \mathrm{D}_{\mathrm{I}}$. Hence, to an excellent approximation, the final expression for the angular magnification of the viewer can be written as

$$
M_{v}=D_{s}\left(\frac{1}{F_{v}}+\frac{1}{D_{I}}\right)
$$

This equation highlights the important fact that the angular magnification of the stereo viewer depends not only on the focal length of the viewer lens, but also on the position one chooses to place the image.

The image position can be varied because the distance between the lens and the object (slide film) is adjustable in some cases. If the film chips are placed at the focal point of the viewer lenses, then the virtual image is formed at infinity and the angular magnification is then

$$
M_{V}\left(D_{\mathrm{I}}=\infty\right)=\frac{254}{F_{\mathrm{V}}}
$$

This corresponds to the angular magnification of the most comfortable viewing since focussing at infinity involves minimal eye strain.

On the other hand, if the viewer lenses are adjusted so that an image is formed at the observer's close focus distance $D_{c}$ then

$$
M_{\mathrm{V}}\left(\mathrm{D}_{\mathrm{I}}=\mathrm{D}_{\mathrm{C}}\right)=254\left(\frac{1}{\mathrm{~F}_{\mathrm{v}}}+\frac{1}{\mathrm{D}_{\mathrm{c}}}\right)
$$

If the close focus distance is $10^{\prime \prime}$ ( 254 mm ) then the angular magnification is given by

$$
M_{v}\left(D_{c}=D_{s}\right)=\frac{254}{F_{v}}+1
$$

Accordingly the vast majority of the population can experience viewer angular magnifications between $254 / F_{V}$ and $254 / F_{V}+1$. Youngsters who can focus down to $5^{\prime \prime}$ ( 127 mm ) benefit the most, experiencing viewer angular magnifications ranging from $254 / F_{V}$ to $254 / F_{V}+2$.

However, this angular magnification benefit may be at the expense of realistic stereo depth. In the next section, it will be shown that the stereo base required for stereographic imaging depends on where the observer decides to place the viewer image.

As a result of this, different observers who place the viewer image at different distances from the viewer lens, will observe different stereoscopic depth. In other words, varying the angular magnification will vary the amount of perceived image depth in a similar manner as varying viewing distance when freeviewing.

## Camera Lens/Viewer Lens Focal Length "Mismatch"

In order to generate consistent depth when viewing stereo pairs, presumably it is important that the viewer focal length "match" the camera focal length. In order to investigate the effects of focal length mismatch, it is necessary to determine the scaling required for the stereo base that will provide consistent stereo depth.

For some time the mismatch between camera and viewer focal lengths has been corrected by scaling the stereo base by the factor $\mathrm{F}_{\mathrm{v}} / \mathrm{F}_{\mathrm{c}}$, where $F_{V}$ and $F_{C}$ are the focal lengths of the viewer and camera lenses respectively. However this correction is only valid when the stereo viewer image is placed at infinity (film chips located at the focal points of the viewer lenses), but it fails for final images closer than this.

What is required is an expression for the ratio of the angular magnification of camera to viewer, as this will correct for focal length mismatches and for any final image position.

As noted earlier the angular magnification of the viewer is

$$
M_{V}=D_{S}\left(\frac{1}{F_{v}}+\frac{1}{D_{I}}\right)=254\left(\frac{D_{I}+F_{V}}{F_{V} D_{I}}\right)
$$

Similarly the angular magnification of a camera can be established by comparing the angle subtended by a real image formed by the camera lens of an object (on the film) to that subtended by the same object placed at the standard distance of 254 mm .

This then yields a camera angular magnification $M_{C}$ given by

$$
M_{C}=\left(\frac{h}{S_{I}}\right) /\left(\frac{h}{254}\right)=\frac{254}{S_{I}}
$$

where the approximation $\tan \theta \simeq \theta^{c}$ was used justifiably as the angles are always small in this case.

Consequently to properly account for camera lens/viewer lens focal length "mismatch", the stereo base must be scaled by $M_{c} / M_{V}$, namely

$$
\frac{M_{C}}{M_{V}}=\left(\frac{254}{S_{I}}\right)\left[\frac{F_{V} D_{I}}{254\left(D_{I}+F_{V}\right)}\right]=\frac{F_{V}}{S_{I}}\left(\frac{D_{I}}{D_{I}+F_{V}}\right)
$$

Applying the thin lens equation for the image distance yields

$$
\frac{1}{S_{I}}=\frac{1}{F_{\mathrm{C}}}-\frac{1}{\mathrm{~S}_{\mathrm{O}}}=\frac{\mathrm{S}_{\mathrm{O}}-\mathrm{F}_{\mathrm{C}}}{\mathrm{~F}_{\mathrm{C}} \mathrm{~S}_{\mathrm{O}}}
$$

and substituting this back into the expression for $M_{c} / M_{v}$ yields the final result for the scaling for camera/viewer focal length mismatch as

$$
\frac{M_{c}}{M_{v}}=\frac{F_{v}}{F_{c}}\left(\frac{D_{I}}{F_{v}+D_{I}}\right)\left(\frac{S_{0}-F_{c}}{S_{o}}\right)
$$

There are some very interesting points arising from this general equation for focal length mismatch:

- Clearly $D_{I} /\left(F_{V}+D_{I}\right)$ is always positive and less than one.
- Consequently $M_{c} / M_{v}$ is always less than $F_{v} / F_{c}$ and so the factor $\mathrm{F}_{\mathrm{v}} / \mathrm{F}_{\mathrm{c}}$ always overestimates the value for the stereo base whenever $D_{I} \neq \infty$.
- The ONLY time $F_{v} / F_{c}=M_{c} / M_{v}$ is when the image distance $\mathbf{D}_{\mathbf{I}}=\infty$ (with a concomitant loss of angular magnification). It will be demonstrated later that this is true irrespective of the value of the object distance $\mathrm{S}_{\mathrm{o}}$.
- The scaling $M_{c} / M_{v}$ works correctly in all circumstances because it specifically takes into consideration the exact distance of the image on the film from the camera lens. Accordingly the expression for $M_{c} / M_{v}$ also caters for stereo photomacrography.

A table demonstrating the marked differences in the values of the scalings for focal length mismatch are presented over page.

It compares the values predicted using the corrections $\mathrm{F}_{\mathrm{v}} / \mathrm{F}_{\mathrm{c}}$ and $M_{C} / M_{V}$ with a fixed object distance $S_{0}=3000 \mathrm{~mm}$.

| $D_{I}$ | $F_{C}$ | $F_{V}$ | $F_{V} / F_{C}$ | $M_{C} / M_{V}$ | $\left(M_{C} / M_{V}\right) /\left(F_{V} / F_{C}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 250 | 35 | 44 | 1.26 | 1.06 | 0.84 |
| 250 | 35 | 78 | 2.23 | 1.68 | 0.75 |
| 250 | 50 | 44 | 0.88 | 0.74 | 0.84 |
| 250 | 50 | 62 | 1.24 | 0.98 | 0.79 |
| 250 | 50 | 78 | 1.56 | 1.17 | 0.75 |
| 250 | 75 | 44 | 0.59 | 0.49 | 0.83 |
| 250 | 75 | 78 | 1.04 | 0.77 | 0.74 |
| 250 | 180 | 78 | 0.43 | 0.31 | 0.72 |
| 250 | 300 | 78 | 0.26 | 0.18 | 0.69 |
| Infinity | 35 | 44 | 1.257 | 1.242 | 0.99 |
| Infinity | 50 | 62 | 1.240 | 1.219 | 0.98 |
| Infinity | 75 | 78 | 1.040 | 1.014 | 0.975 |

This table highlights some further important facts:

- With all else being constant, the disparity between $M_{c} / M_{v}$ and $\mathrm{F}_{\mathrm{V}} / \mathrm{F}_{\mathrm{C}}$ increases with increasing $\mathrm{F}_{\mathrm{C}}$.
- With all else being constant, the disparity between $M_{C} / M_{V}$ and $\mathrm{F}_{\mathrm{v}} / \mathrm{F}_{\mathrm{C}}$ increases with increasing $\mathrm{F}_{\mathrm{V}}$.
- If $F_{v}=F_{c}$, then the focal length "mismatch" correction (even though there is no longer any focal length mismatch) is generally NOT equal to one. The mismatch scaling factor $M_{C} / M_{v}$ in this case depends on both $F_{v}$ and $D_{I}$.
- If $D_{I}=\infty$, then $M_{c} / M_{v}=F_{v} / F_{c}$ irrespective of the value of $F_{v}$. This is the ONLY time when stereo base is unaltered when $\mathrm{F}_{\mathrm{v}}=\mathrm{F}_{\mathrm{c}}$.
- If $D_{I} \neq \infty$, then $M_{c} / M_{V}<F_{V} / F_{C}$ irrespective of $F_{V}$.
- For a fixed, non-infinite $D_{I}, M_{C} / M_{V} \rightarrow F_{V} / F_{C}$ as $F_{V} \rightarrow 0$.
- Conversely, for a fixed $F_{v}, M_{c} / M_{v} \rightarrow F_{v} / F_{c}$ as $D_{I} \rightarrow \infty$.
- For stereographers who, in the past, have used the inappropriate focal length mismatch scaling factor of $\mathrm{F}_{\mathrm{v}} / \mathrm{F}_{\mathrm{c}}$, their only recourse to improved image depth is to sacrifice some angular magnification by using a large viewer image distance, i.e. to place the film chips close to the focal point of the viewer lenses.
- There is the critical realization that the amount of scaling of the stereo base needed to account for focal length mismatch depends on where the observer intends to place the image in their viewer.


# The Completely General Form of the Di Marzio Equation 

## Di Marzio Equation for Freeviewing

Earlier it was noted that the Di Marzio equation can be written as

$$
B=\frac{D_{H}}{60}=\frac{F_{C}^{2}}{60 C N}
$$

However there are two ways in which this can be evaluated.

## 1. Using the camera lens circle of confusion

As noted earlier, the lens depth of field scale can be used to determine hyperfocal distance $D_{H}$ and from that, the diameter of the circle of confusion $C$. Knowing the value of C then allows the stereographer to write the Di Marzio equation in a form specific to their lens. In the example involving the Minolta lens this was

$$
B=\frac{1389}{N}
$$

The lens depth of field scale can then be used to find the smallest N capable of handling the required depth of field. The base can then either be found using a calculator or by looking up a predetermined table of $B$ and $N$ values. This is by far the simplest approach.

This method works very well indeed in general stereography, but some cameras can have depth of field scales that are a little on the small side. In this case it is possible to generate your own (much larger) depth of field scale.

## 2. Producing your own depth of field scale

This is a somewhat more involved technique but it does allow for more precise stereography. It will be shown later on in the next section that the $f$ /number $N$ can be written in terms of the near $D_{N}$ and far $D_{F}$ distances, the lens focal length $\mathrm{F}_{\mathrm{C}}$ and the diameter of the circle of confusion $C$. In fact $N \propto 1 / C$ and so the factor $C N$ results in a stereo base that is independent of $C$, as it should be.

Furthermore, if one selects a circle of confusion diameter of

$$
C=\frac{F_{c}}{2000}
$$

then the Di Marzio equation for freeviewing can be written as

on the understanding that N is based on the same circle of confusion.

Lastly the optimum freeviewing distance is $\mathrm{D}_{\mathrm{FV}}=\mathrm{ES}_{\mathrm{i}}$, where E is the enlargement factor of the film and $S_{i}$ if the lens to film distance. This optimum freeviewing distance is generally a comfortable distance. In the unlikely event that this is not the case, then the stereo base can be adjusted using the arbitrary freeviewing distance correction factor discussed in Appendix III.

## Di Marzio Equation for a Stereo Viewer

When using a stereo viewer, the diameter of the circle of confusion depends on the final image position and is described by (the proof can be found in Appendix II entitled "Comments Concerning the Diameter of the Circle of Confusion")


In addition the correction that needs to be applied to the stereo base for camera lens/viewer lens focal length mismatch is

$$
\frac{M_{c}}{M_{v}}=\frac{F_{v}}{F_{c}}\left(\frac{D_{I}}{F_{v}+D_{I}}\right)\left(\frac{S_{0}-F_{c}}{S_{o}}\right)
$$

In the macrostereography section it was suggested that the on-film deviation should be set to $\mathrm{S}_{\mathrm{i}} / 30$ to ensure a parallax angle of $1.9^{\circ}$.

If this condition is applied to the Di Marzio equation then an extra factor of $\mathrm{S}_{\mathrm{o}} /\left(\mathrm{S}_{\mathrm{o}}-\mathrm{F}_{\mathrm{C}}\right)$ appears. In general stereography this is of little consequence since this factor is very close to one. However it does simplify matters when using a stereo viewer.

The final stereo base expression involves this extra factor, the general expression for circle of confusion diameter given above as well as the scaling for camera lens/viewer lens focal length mismatch.

The stereo base can thus be written as

$$
\begin{aligned}
B & =\frac{F_{c}^{2}}{60 C N}\left(\frac{S_{o}}{S_{o}-F_{C}}\right) \frac{M_{c}}{M_{V}} \\
& =\frac{F_{c}^{2}}{60 N}\left[\frac{2000\left(F_{V}+D_{I}\right)}{D_{I} F_{V}}\right]\left(\frac{S_{o}}{S_{O}-F_{C}}\right)\left(\frac{F_{V}}{F_{C}}\right)\left(\frac{D_{I}}{F_{V}+D_{I}}\right)\left(\frac{S_{O}-F_{C}}{S_{O}}\right)
\end{aligned}
$$

Therefore the completely general form of the Di Marzio equation when using a stereo viewer is


Note that although this equation is identical to that for freeviewing, the f/number in the stereo viewer case is based on a different circle of confusion diameter.

Although it may appear that the focal length of the viewer $\mathrm{F}_{\mathrm{V}}$ and the viewer image distance $D_{I}$ are absent in the above expression for stereo base, they are in fact contained within the f/number N through the expression for the diameter of the circle of confusion. This is discussed in the next section.

## Calculating the $f / \mathcal{N} u m b e r$

The smallest value for N needed for substitution into the Di Marzio equation can be determined by using the definitions of near and far points, namely

$$
\begin{aligned}
& D_{N}=\frac{D_{H} S_{O}}{D_{H}+\left(S_{o}-F_{C}\right)} \\
& D_{F}=\frac{D_{H} S_{O}}{D_{H}-\left(S_{O}-F_{C}\right)} \\
& \therefore \frac{D_{F}}{D_{N}}=\frac{\left[D_{H}+\left(S_{o}-F_{C}\right)\right]}{\left[D_{H}-\left(S_{O}-F_{C}\right)\right]}=1+\frac{2\left(S_{o}-F_{C}\right)}{D_{H}-\left(S_{o}-F_{C}\right)} \\
& \therefore \frac{D_{N}}{D_{F}-D_{N}}=\frac{D_{H}-\left(S_{O}-F_{C}\right)}{2\left(S_{o}-F_{C}\right)} \\
& \therefore D_{H} \equiv \frac{F_{C}^{2}}{C N}=\left(S_{O}-F_{C}\right)\left[\frac{D_{F}+D_{N}}{D_{F}-D_{N}}\right] \\
& \therefore N=\frac{F_{C}^{2}}{C\left(S_{o}-F_{C}\right)}\left[\frac{D_{F}-D_{N}}{D_{F}+D_{N}}\right]
\end{aligned}
$$

Given that the object distance $\mathrm{S}_{\mathrm{o}}$ can be written in terms of the near and far point distances $D_{N}$ and $D_{F}$ as

$$
S_{o}=\frac{2 D_{N} D_{F}}{D_{F}+D_{N}}
$$

Then the focal ratio can be expressed in its final form as

where, for a stereo viewer,

$$
C=\frac{D_{I} F_{V}}{2000\left(F_{V}+D_{I}\right)}
$$

Some examples of the effects of viewer final image distance $D_{I}$ and viewer lens focal length $F_{V}$ on f/number $N$ are tabulated and plotted below for a 50 mm focal length camera lens.

The variation of $\mathrm{f} /$ number N as a function of viewer image distance for various near and far point distances.

| $\mathbf{F}_{V}=\mathbf{6 2 m m}$ | $\left(\mathbf{D}_{N}, \mathbf{D}_{\mathbf{F}}\right)=(\mathbf{2 , 5} \mathbf{m}$ | $\left(\mathbf{D}_{\mathrm{N}}, \mathbf{D}_{\mathrm{F}}\right)=(\mathbf{3 , 1 0}) \mathbf{m}$ | $\left(\mathbf{D}_{\mathrm{N}}, \mathbf{D}_{\mathrm{F}}\right)=(\mathbf{5 , 1 0 0}) \mathbf{m}$ |
| :---: | :---: | :---: | :---: |
| $\mathbf{D}_{\mathbf{I}}$ | $\mathbf{N}$ | $\mathbf{N}$ | $\mathbf{N}$ |
| $\mathbf{2 0 0}$ | 18.0 | 13.9 | 11.3 |
| $\mathbf{2 5 0}$ | 17.2 | 13.3 | 10.7 |
| $\mathbf{3 0 0}$ | 16.6 | 12.8 | 10.4 |
| $\mathbf{3 5 0}$ | 16.2 | 12.5 | 10.1 |
| $\mathbf{4 0 0}$ | 15.9 | 12.3 | 9.9 |
| $\mathbf{4 5 0}$ | 15.7 | 12.1 | 9.8 |
| $\mathbf{5 0 0}$ | 15.5 | 12.0 | 9.7 |



The variation of $\mathbf{f} / \mathbf{n u m b e r} \mathbf{N}$ as a function of viewer focal length for various near and far point distances.

| $\mathbf{D}_{\mathbf{I}}=$ <br> $\mathbf{2 5 4 m m}$ | $\left(\mathbf{D}_{\mathbf{N}}, \mathbf{D}_{\mathrm{F}}\right)=$ <br> $(\mathbf{2}, \mathbf{5}) \mathbf{m}$ | $\left(\mathbf{D}_{\mathbf{N}}, \mathbf{D}_{\mathbf{F}}\right)=(\mathbf{3}, \mathbf{1 0}) \mathbf{m}$ | $\left(\mathbf{D}_{\mathbf{N}}, \mathbf{D}_{\mathbf{F}}\right)=(\mathbf{5}, \mathbf{1 0 0}) \mathbf{m}$ |
| :---: | :---: | :---: | :---: |
| $\mathbf{F}_{\mathbf{V}} \mathbf{( \mathbf { m m } )}$ | $\mathbf{N}$ | $\mathbf{N}$ | $\mathbf{N}$ |
| $\mathbf{4 0}$ | 24.7 | 19.1 | 15.4 |
| $\mathbf{4 5}$ | 22.3 | 17.2 | 14.0 |
| $\mathbf{5 0}$ | 20.4 | 15.8 | 12.8 |
| $\mathbf{5 5}$ | 18.9 | 14.6 | 11.8 |
| $\mathbf{6 0}$ | 17.6 | 13.6 | 11.0 |
| $\mathbf{6 5}$ | 16.5 | 12.7 | 10.3 |
| $\mathbf{7 0}$ | 15.6 | 12.0 | 9.7 |



The previous graphs display the variation of f/number with viewer image distance and viewer focal length for a fixed camera focal length. The f/number N required to render acceptably sharp images between near and far point distances

- decreases with increasing viewer image distance
- decreases with increasing viewer focal length

By substituting the general expression for the required $\mathrm{f} / \mathrm{number} \mathrm{N}$ into the Di Marzio equation, one notes that the stereo base

- increases with increasing viewer image distance
- increases with increasing viewer focal length

Once a final viewer image distance is decided upon, the general expression for N can be used to generate a depth of field scale specific to the individual needs of the stereographer. Note that this only needs to be done once.

## Generating a Depth of Field Scale

By choosing the appropriate value for the diameter of the circle of confusion, either for freeviewing or for use with a stereo viewer, a calculation can be performed over a large range of near and far distances using a particular value for the $\mathrm{f} /$ number N .

The previous expression for $f / n u m b e r ~ N$ can be rearranged to give the far distance $D_{F}$ in terms of the near distance $D_{N}$, the circle of confusion diameter $C$ and the camera lens focal length $F_{C}$, namely

$$
D_{F}=\frac{D_{N}\left(1-\left[\frac{C N}{F_{C}}\right]\right)}{\left\{1-\left[\frac{C N}{F_{C}^{2}}\right]\left(2 D_{N}-F_{C}\right)\right\}}
$$

By selecting a value for N and C , one can loop over a large range of $\mathrm{D}_{\mathrm{N}}$ values using very small increments and calculate the corresponding $\mathrm{D}_{\mathrm{F}}$ for each $D_{N}$. A computer program is capable of doing this very quickly and accurately with all the values being saved onto hard disk.

The results can then be examined to select those values of $D_{N}$ and $D_{F}$ corresponding to common distances. Moreover for each ( $\mathrm{D}_{\mathrm{N}}, \mathrm{D}_{\mathrm{F}}$ ) pair, the object distance $\mathrm{S}_{0}$ can also be evaluated at the same time and saved to disk thereby increasing the chances of finding even more useable distances to include on the depth of field scale.

This entire procedure is repeated for every desired f/number. Finally these distances and f/numbers can be plotted to produce a large, accurate depth of field scale.

An example of a depth of field scale generated in this manner is presented below for $F_{C}=50 \mathrm{~mm}$ and $C=0.025 \mathrm{~mm}$. Note that this depth of field scale is also suitable for use with a stereo viewer with lenses of 62 mm focal length when the final image is placed about 254 mm (10") behind the lenses.

Dual purpose depth of field scales will be discussed in the next section.


## Designing a Depth of Field Scale for both Freeviewing and a Stereo Viewer

As noted earlier, one can either stereo view or freeview a stereo pair. However, the value of $N$ for each method of viewing is almost always different because the diameter of the circle of confusion is different in each case.

In order to determine the level of disparity between the required $\mathrm{f} /$ numbers N in each case (and thus the disparity in the resultant stereo base as well), it is necessary to look at the ratio of N for a stereo viewer $\mathrm{N}_{\mathrm{V}}$ to that for freeviewing $\mathrm{N}_{\mathrm{F}}$. This ratio can be written


A graph of this ratio for $\mathrm{F}_{\mathrm{C}}=50 \mathrm{~mm}$ and $\mathrm{F}_{\mathrm{V}}=62 \mathrm{~mm}$ is displayed on the next page as a function of viewer image distance $\mathrm{D}_{\mathrm{I}}$. As can be seen, at the standard image distance of 254 mm , the ratio of the $\mathrm{f} / \mathrm{numbers}$ is almost exactly equal to one. In other words, for this equipment and image distance of about 254 mm , the previous depth of field scale can be used successfully for both freeviewing and when using a stereo viewer.

Conversely, if $\mathrm{F}_{\mathrm{C}}=50 \mathrm{~mm}$ and $\mathrm{F}_{\mathrm{V}}=44 \mathrm{~mm}$ (rather than 62 mm ), then the ratio of the $f$ /numbers associated with freeviewing and when using a stereo viewer are markedly different and never equal to one (see graph below).



In cases such as these, the only recourse is to either generate two depth of field scales, one for the stereo viewer and one for freeviewing, or to use a viewer with a more appropriate focal length.

Insofar as the latter is concerned, this appropriate viewer lens focal length can be readily calculated. Since

$$
\frac{N_{v}}{N_{F}}=F_{c}\left(\frac{F_{v}+D_{I}}{F_{v} D_{I}}\right)
$$

then whenever the $f /$ number relating to a stereo viewer $N_{V}$ is equal to that for freeviewing $N_{F}$, the stereo bases will be identical for both. Thus the same stereo base can be used for both freeviewing and a stereo viewer whenever the following condition holds


Accordingly the focal length of the viewer must always be greater than the focal length of the camera for this to happen.

Some commonly used camera focal lengths in stereography are $35 \mathrm{~mm}, 50 \mathrm{~mm}$ and 80 mm , the latter being typical of medium format cameras. The viewer focal lengths appropriate for these camera focal lengths are tabulated below and plotted on the next two pages.

Table of viewer focal lengths which ensure identical stereo base for both freeviewing and using a stereo viewer.

| $\mathrm{D}_{\mathrm{I}}(\mathrm{mm})$ | $\mathrm{F}_{\mathrm{C}}=35 \mathrm{~mm}$ | $\mathrm{~F}_{\mathrm{C}}=50 \mathrm{~mm}$ | $\mathrm{~F}_{\mathrm{C}}=80 \mathrm{~mm}$ |
| :---: | :---: | :---: | :---: |
|  | $\mathrm{~F}_{\mathrm{V}}(\mathrm{mm})$ | $\mathrm{F}_{\mathrm{V}}(\mathrm{mm})$ | $\mathrm{F}_{\mathrm{V}}(\mathrm{mm})$ |
| 250 | 40.7 | 62.5 | 117.6 |
| 300 | 39.6 | 60.0 | 109.1 |
| 350 | 38.9 | 58.3 | 103.7 |
| 400 | 38.4 | 57.1 | 100.0 |
| 450 | 38.0 | 56.3 | 97.3 |
| 500 | 37.6 | 55.6 | 95.2 |

As indicated in the tabulated results, the same stereo base for both freeviewing and a stereo viewer can be secured for a 35 mm focal length camera if one uses a viewer with a focal length of about 40 mm . Similarly, when using a 50 mm camera, the viewer should have a focal length of approximately 62 mm and for the 80 mm camera, the viewer should have a focal length of about 115 mm . In all these cases the image distances lies between the range of 250 mm and 300 mm .

Conversely if a final image distance of say 450 mm is preferred, then the appropriate viewer lens focal lengths should be about 38 mm , 56 mm and 97 mm respectively.

It should be noted that the stereo viewer focal lengths need only be approximately equal to those quoted. An exact match is not necessary since the amount of perceived stereo depth in a freeviewed image can be changed by simply increasing or decreasing the viewing distance.

Viewer focal length versus viewer image distance (for 35 mm and 50 mm focal length lenses) that ensure the same stereo base for both freeviewing and when using a stereo viewer.


Viewer focal length versus viewer image distance (for an 80mm focal length lens) that ensures the same stereo base for both freeviewing and when using a stereo viewer.


Tables of $B$ versus $N$, their associated depth of field scales and graphs of $B$ versus $N$ for camera focal lengths of 35 mm and 80 mm respectively are presented in the following pages. The case of a 50 mm lens was presented earlier. The viewer focal lengths are indicated as being approximate because the actual viewer focal length need not be exactly that quoted value.

A table of $f /$ numbers and corresponding stereo bases for $F_{c}=35 \mathrm{~mm}$ and $F_{c}=80 \mathrm{~mm}$.

| $\mathrm{f} / \mathrm{number} \mathrm{N}$ | $\mathrm{B}(\mathrm{mm})$ | $\mathrm{B}(\mathrm{mm})$ |
| :---: | :---: | :---: |
|  | $\mathrm{F}_{\mathrm{C}}=35 \mathrm{~mm}$ | $\mathrm{~F}_{\mathrm{C}}=80 \mathrm{~mm}$ |
| 22 | 53.0 | 121.2 |
| 19.6 | 59.5 | 136.1 |
| 16 | 72.9 | 166.7 |
| 13.5 | 86.4 | 197.5 |
| 11 | 119.0 | 242.4 |
| 9.8 | 145.8 | 272.1 |
| 8 | 169.1 | 333.3 |
| 6.9 | 208.3 | 386.5 |
| 5.6 |  | 476.2 |




## Summary of the Various Forms of the Di Marzio Equation

|  | List of Variables |
| :--- | :--- |
|  |  |
| $D_{N}=$ near point distance | $D_{F}=$ far point distance |
| $D_{H}=$ hyperfocal distance | $S_{O}=$ object distance |
| $N=f /$ number | $C=$ circle of confusion diameter |
| $F_{C}=$ camera lens focal length | $F_{V}=$ viewer lens focal length |
| $M=$ lens magnification | $B=$ stereo base length |
| $D_{I}=$ distance of the final image behind the stereo viewer lenses |  |

## GENERAL STEREOGRAPHY

When Freeviewing or using a Stereo Viewer:

$$
B=\frac{D_{H}}{60}=\frac{F_{C}^{2}}{60 C N}
$$

For freeviewing with $C=F_{c} / 2000$, or when using a stereo viewer with

$$
C=\frac{D_{I} F_{V}}{2000\left(F_{V}+D_{I}\right)}
$$

the stereo base in both cases is given by

$$
B=\frac{100 F_{c}}{3 N}
$$

## NEARBY SHALLOW OBJECTS (Macro Stereography)

Freeviewing:

$$
\begin{gathered}
B=\frac{D_{N}}{15} \\
B=\frac{F_{c}}{15}\left(1+\frac{1}{M}\right)
\end{gathered}
$$

Stereo Viewer:

$$
\begin{gathered}
B=K\left(\frac{D_{N}-0.75 F_{c}}{15}\right) \\
B=K\left(\frac{F_{C}}{15 M}\right)
\end{gathered}
$$

where K is a constant which depends on the characteristics of the stereo viewer and the intended placement of the final image. This constant only needs to be evaluated once. Its value can be found from

$$
K=\frac{F_{V}}{F_{c}}\left(\frac{D_{I}}{F_{V}+D_{I}}\right)
$$

## DEEP DISTANT SCENES

Freeviewing: $\quad B=\left(\frac{m}{m-1}\right) \frac{D_{N}}{30}$
where $D_{F}=m D_{N}$ with $m \geq 2$ and where $S_{0}-F_{C} \approx S_{o}$.

Stereo Viewer:

$$
B=K\left(\frac{m}{m-1}\right) \frac{D_{N}}{30}
$$

where K is the same constant as before.

## Extending the Range of Fixed Base Stereo Cameras

The main problem with stereo cameras is that they possess a fixed distance between the two taking lenses. Generally this fixed distance is between 65 mm and 70 mm , comparable to the interocular spacing. As a result of this fixed stereo base, realistic three dimensional images are usually produced when the near point distance is about 2 m and the far point distance is much greater than this.

Since the base is fixed in stereo cameras, one might be under the impression that such cameras limit the user to subjects which include infinity (or thereabouts) as a far point. However, it is interesting to consider whether there are other subjects and depths of field where such a fixed stereo base would also be appropriate.

To this end, it is possible to rearrange the Di Marzio equation to get the $\mathrm{f} /$ number N in terms of the other variables, namely

$$
N=\frac{F_{c}^{2}}{60 C B}
$$

For example, for a stereo camera with a lens focal length of 35 mm , a lens separation of 65 mm and a circle of confusion diameter of 0.0175 mm , the above expression yields $\mathrm{N}=18$.

In other words, for this stereo camera, ANY scene whose near and far points are at the limits of an $\mathrm{f} / \mathbf{1 8}$ depth of field can be recorded well stereographically, not just those scenes which involve infinity as a far point.

The stereo camera in this example had a depth of field scale presented earlier. Using this scale it can be seen that this fixed base stereo camera can be used successfully not only for $\left(D_{N}, D_{F}\right)=(2 m, \infty)$, but also for a range of other near and far points distances as well. Some of these distances include $\left(D_{N}, D_{F}\right)=(1.8 \mathrm{~m}, 20 \mathrm{~m}),\left(\mathrm{D}_{\mathrm{N}}, \mathrm{D}_{\mathrm{F}}\right)=(1.6 \mathrm{~m}, 9 \mathrm{~m})$, $\left(D_{N}, D_{F}\right)=(1.4 m, 5 m)$ and $\left(D_{N}, D_{F}\right)=(1 m, 2 m)$. Note that in all cases, the condition $D_{N} \geq 2 D_{F}$ needs to be satisfied.

This is a very important point for fixed base stereo cameras. The number of subjects that can be imaged is greatly increased because there is no longer an obligation to include infinity as a far point.

Indeed, there are even more applications of fixed stereo base cameras. Such cameras can also be used quite successfully in the stereography of isolated, nearby shallow objects where the far to near distance ratio is less than two. In this case, the Di Marzio equation is

$$
B=\frac{D_{N}}{15}
$$

Hence a fixed stereo base of 65 mm can provide realistic stereoscopic depth for shallow subjects as long as the near point is $\mathbf{0 . 9 7 5 m}$, that is, about $\mathbf{1 m}$ away. A similar near distance is also predicted if a stereo viewer is used.

# Comments Concerning the Diameter of the Circle of Confusion 

The diameter of the circle of confusion for stereography depends on whether the final images are to be freeviewed or viewed through a stereo viewer and, for more conventional 2D photography, it depends on how big the final image will be and the expected viewing distance.

## Freeviewing Enlarged Stereographic Images

The smallest distance $\Delta$ two points can be separated and still be resolved at a viewing distance $D_{v}$ is

$$
\Delta=\theta D_{v}
$$

where $\theta$ is the angular resolution of the human eye.

If the negatives/slides are enlarged by a factor E , the diameter of the circle of confusion C is given by

$$
\mathrm{C}=\frac{\Delta}{\mathrm{E}}
$$

Moreover, the proper freeviewing distance is simply

$$
\mathrm{D}_{\mathrm{v}}=E \mathrm{~S}_{\mathrm{i}} \approx E \mathrm{~F}_{\mathrm{c}}
$$

Since the human eye has a resolution angle of $\theta \approx 0.028^{\circ}$ (approximately 1.7 arcminutes or $5 \times 10^{-4}$ radians) then

$$
\Delta=\frac{D_{v}}{2000}
$$

and therefore the general expression for the diameter of the circle of confusion for freeviewing can also be expressed as


Note that this is the circle of confusion associated with acquiring acceptably sharp images and has nothing to do stereoscopic depth.

## Viewing using the Stereoscopic Viewer

The images on the film chips placed in a stereo viewer undergo a linear magnification $M_{\llcorner }$given by the expression

$$
M_{L}=\frac{F_{V}+D_{I}}{F_{V}}
$$

The smallest distance $\Delta$ two points can be separated and still be resolved at an image viewing distance $D_{I}$ is

$$
\Delta=\theta D_{1}
$$

and, in this case,

$$
\mathrm{C}=\frac{\Delta}{\mathrm{M}_{\mathrm{L}}}
$$

and so the diameter of the circle of confusion appropriate for a stereo viewer is given by

$$
C=\frac{D_{I} F_{V}}{2000\left(F_{V}+D_{I}\right)}
$$

Some examples for the diameter of the circle of confusion C resulting from various combinations of viewer image distances $D_{I}$ and viewer lens focal lengths $F_{v}$ are presented in the following tables and graphs.

These plots reveal that the diameter of the circle of confusion

- increases slowly with increasing viewer image distance. If the final image is placed further and further away, it will appear smaller and smaller, thus allowing the diameter of the circle of confusion to increase.
- increases significantly with increasing viewer focal length. This is due to the fact that although $F_{V}$ appears in both the numerator and denominator, the larger value of $D_{I}$ in the denominator allows $C$ to increase faster with increasing $F_{v}$ than with increasing $D_{\mathrm{I}}$.

| $F_{v}=40 \mathrm{~mm}$ <br> $D_{\mathrm{I}}(\mathrm{mm})$ | $C(\mathrm{~mm})$ |
| :---: | :---: |
| 200 | 0.0167 |
| 250 | 0.0172 |
| 300 | 0.0176 |
| 350 | 0.0179 |
| 400 | 0.0182 |
| 450 | 0.0185 |
| 500 |  |



| $\mathbf{D}_{\mathbf{I}}=\mathbf{3 0 0 m m}$ <br> $\mathrm{F}_{V}(\mathrm{~mm})$ | $C(\mathrm{~mm})$ |
| :---: | :---: |
| 40 | 0.0176 |
| 45 | 0.0196 |
| 50 | 0.0214 |
| 55 | 0.0232 |
| 60 | 0.0250 |
| 65 | 0.0284 |
| 70 | 0.0300 |
| 75 | 0.0316 |
| 80 |  |



## General 2D Photography

Optical diffraction limits the smallest separation $\Delta_{f c}$ of two points of light (produced by a circular hole of aperture D) at the film/chip plane that are just barely resolved to

$$
\Delta_{\mathrm{fc}}=\frac{1.22 \lambda \mathrm{~F}_{\mathrm{c}}}{\mathrm{D}}=1.22 \lambda \mathrm{~N}
$$

where $\lambda$ is the wavelength of light and $N$ is the usual f/number. Using an average wavelength of (yellow-green) light as $550 \times 10^{-6} \mathrm{~mm}$ yields


Depending on the value of N , this can be larger than the resolution of the film or chip. Insofar as enlargements are concerned, the larger of $\Delta_{\mathrm{fc}}$ or the resolution of the film/chip needs to be used.

For example, if a digital chip has a pixel size of 0.01 mm and one intends to use $\mathrm{f} / 22$, then $\Delta_{\mathrm{fc}}=22 / 1490=0.015 \mathrm{~mm}$. In this case the larger of the two separations is due to diffraction, and therefore $\Delta_{\mathrm{fc}}$ should be set to 0.015 mm .

Conversely, if $\mathrm{f} / 11$ were being used, then $\Delta_{\mathrm{fc}}=11 / 1490=0.007 \mathrm{~mm}$. The larger of the two separations this time is the pixel size and so, here, $\Delta_{\mathrm{fc}}$ should be set to 0.01 mm . Naturally these equations are based on "ideal" optics.

After an enlargement by a factor E , the smallest resolvable detail are now separated by a distance $E \Delta_{\mathrm{fc}}$ and this needs to be smaller than the human eye can see at the chosen viewing distance $\mathrm{D}_{\mathrm{v}}$.

The angular resolution of a "sharp" human eye is about $1 / 2000$ of a radian. At a viewing distance $\mathrm{D}_{\mathrm{v}}$ this corresponds to resolving points only $\mathrm{D}_{\mathrm{v}} / 2000 \mathrm{~mm}$ apart. Therefore, in order for an enlarged image to appear sharp,

$$
E \Delta_{\mathrm{fc}} \leq \frac{D_{\mathrm{V}}}{2000}
$$

In other words, the enlargement needs to satisfy the condition


Using the previous example with $\mathrm{f} / 22, \Delta_{\mathrm{fc}}$ is 0.015 mm and with an intended viewing distance of 400 mm , the maximum enlargement factor for the original image is $E=13 X$.

## APPENOIX III

## Correction for Arbitrary Freeviewing Distances

If one allows freeviewing distance to be arbitrary, then the stereo base needs to be adjusted to accommodate for intended viewing distance. The best freeviewing distance $D_{B}$ that ensures the same viewing angle as that produced by the camera lens is given by $\mathrm{D}_{\mathrm{B}}=\mathrm{ES}_{\mathrm{i}}$ where E is the enlargement factor for the original image and $S_{i}$ is the lens to film distance. For non-macro stereography $\mathrm{S}_{\mathrm{i}} \approx \mathrm{F}_{\mathrm{C}}$.

For freeviewing distances significantly greater than $D_{B}$, the image will appear to have too much depth, and vice versa. However there are alternatives to modifying the stereo base, namely

1. The image can be further enlarged so that $D_{B}$ coincides with the intended cross-eyed freeviewing distance. This may present a problem sometimes if the original image is of poor quality.
2. Problems with depth can occur if freeviewing images captured with very short focal length lenses, as in some digital cameras. A simple solution would be to use longer focal length lenses in a conventional camera or a digital SLR. Generally however, even short focal length lenses can produce sufficiently good image quality capable of handling enough enlargement to allow freeviewing from any reasonable distance.

If these are not feasible options, then modifying the stereo base to produce an image with realistic depth and distance is possible. This is represented diagrammatically below.


## Diagram Legend:

$$
\begin{array}{ll}
\mathrm{D}_{\mathrm{FV}} & =\text { arbitrary freeviewing distance } \\
\mathrm{ES}_{\mathrm{i}} & =\text { optimum freeviewing distance } \\
\mathrm{S}_{\mathrm{i}} & =\text { image distance within the camera (lens to film/chip plane) } \\
\mathrm{E} & =\text { enlargement factor of original image } \\
\mathrm{E}^{*} \text { ofd } & =\text { on screen deviation } \\
\text { ofd } & =\text { on film deviation } \\
\mathrm{D}_{n \mathrm{i}} & =\text { image near point distance behind stereo pair along } \mathrm{z} \text { axis } \\
\mathrm{D}_{\mathrm{fi}} & =\text { image far point distance behind stereo pair along } \mathrm{z} \text { axis } \\
\theta & =\text { parallax angle at the optimum freeviewing distance } \\
\Phi & =\text { parallax angle at the arbitrary freeviewing distance } \\
\alpha & =\text { convergence angle of } \mathrm{D}_{f \mathrm{i}} \text { at optimum freeviewing distance } \\
\beta & =\text { convergence angle of } \mathrm{D}_{\mathrm{fi}} \text { at arbitrary freeviewing distance }
\end{array}
$$

As is evident from the previous diagram, one needs to find the on screen deviation (osd) which will place an image, when viewed from an arbitrary distance, at the same place and with the same depth as when viewed from the optimum freeviewing distance. It would be possible to place this image with the same depth closer, but this would entail increasing the convergence angle $\beta$ and requiring more aggressive cropping. Accordingly it is best to adhere to the geometry displayed in the diagram.

The angular quantities $\alpha, \beta, \theta$ and $\Phi$ are all small. Their size has been exaggerated in the diagram for illustrative purposes only. The units for these angles are radians.

The parallax angle $\theta$ is

$$
\theta=\frac{\text { ofd }}{S_{i}}
$$

The convergence angle $\alpha$ is a variable which depends on how you set up your stereo pair for parallel viewing. It can be written as

$$
\tan \alpha=\frac{i p d}{2\left(D_{f i}+E S_{i}\right)} \approx \alpha
$$

Similarly

$$
\tan (\alpha+\theta)=\frac{i p d}{2\left(D_{\mathrm{ni}}+E S_{\mathrm{i}}\right)} \approx \alpha+\theta
$$

These two expressions enable the near and far point image distances to be determined. Subtracting the previous equations yields

$$
\tan (\alpha+\theta)-\tan (\alpha) \approx \theta=\frac{\mathrm{ipd}}{2}\left[\frac{1}{\mathrm{D}_{\mathrm{ni}}+E S_{\mathrm{i}}}-\frac{1}{\mathrm{D}_{\mathrm{fi}}+\mathrm{ES}_{\mathrm{i}}}\right]
$$

Since

$$
\theta=\frac{\text { ofd }}{S_{i}} \quad \text { and } \quad \frac{1}{D_{f i}+E S_{i}}=\frac{2 \alpha}{i p d}
$$

then the near image distance can be found from

$$
D_{n i}=\frac{(i p d) S_{i}}{2\left(o f d+\alpha S_{i}\right)}-E S_{i}
$$

and the far image distance is

$$
D_{f i}=\frac{i p d}{2 \alpha}-E S_{i}
$$

These expressions for near and far image distances are necessary for the evaluation of stereo base correction for freeviewing at arbitrary distances. In order to find this correction, the parallax angle $\Phi$ needs to be determined.

$$
\begin{gathered}
\tan \beta=\frac{i p d}{2\left(D_{\mathrm{fi}}+D_{\mathrm{FV}}\right)} \approx \beta \\
\tan (\beta+\phi)=\frac{i \mathrm{ipd}}{2\left(D_{\mathrm{ni}}+D_{\mathrm{FV}}\right)} \approx \beta+\phi
\end{gathered}
$$

Subtracting these two equations as earlier gives

$$
\begin{gathered}
\tan (\beta+\phi)-\tan (\beta) \approx \phi=\frac{i \mathrm{pd}}{2}\left[\frac{1}{\mathrm{D}_{\mathrm{ni}}+\mathrm{D}_{\mathrm{FV}}}-\frac{1}{\mathrm{D}_{\mathrm{fi}}+\mathrm{D}_{\mathrm{FV}}}\right] \\
\therefore \quad \phi=\frac{\mathrm{ipd}}{2}\left\{\frac{D_{\mathrm{fi}}-D_{\mathrm{ni}}}{\left(\mathrm{D}_{\mathrm{ni}}+\mathrm{D}_{\mathrm{FV}}\right)\left(\mathrm{D}_{\mathrm{fi}}+\mathrm{D}_{\mathrm{FV}}\right)}\right\}
\end{gathered}
$$

The expression for parallax angle $\theta$ can then be written in a similar form, namely

$$
\theta=\frac{i p d}{2}\left\{\frac{D_{f i}-D_{n i}}{\left(D_{n i}+E S_{i}\right)\left(D_{f i}+E S_{i}\right)}\right\}
$$

Therefore the ratio of these two parallax angles is

$$
\frac{\phi}{\theta}=\left(\frac{D_{\mathrm{ni}}+E S_{i}}{D_{\mathrm{ni}}+D_{\mathrm{FV}}}\right)\left(\frac{D_{\mathrm{fi}}+E S_{i}}{D_{\mathrm{fi}}+D_{\mathrm{FV}}}\right)
$$

The required on screen deviation osd is then

$$
\text { osd }=\phi D_{\mathrm{FV}}
$$

Hence the correction factor CF for the on film deviation ofd and thus the stereo base $B$ as well is simply

$$
C F=\frac{\text { osd }}{E(\text { ofd })}=\frac{\phi D_{\mathrm{FV}}}{E(\text { ofd })}
$$

Using the expression for $\Phi / \theta$ and the fact that $\theta=$ ofd $/ \mathrm{Si}$, yields

$$
C F=\left(\frac{D_{F V}}{E S_{i}}\right)\left(\frac{D_{n i}+E S_{i}}{D_{n i}+D_{F V}}\right)\left(\frac{D_{f i}+E S_{i}}{D_{f i}+D_{F V}}\right)
$$

## NOTE:

- If $\mathrm{D}_{\mathrm{FV}}=E S_{i}$, then $\mathrm{CF}=1$ as expected.
- If $D_{f i} \rightarrow \infty$, then the correction factor is

$$
C F=\left(\frac{D_{F V}}{E S_{i}}\right)\left(\frac{D_{n i}+E S_{i}}{D_{n i}+D_{F V}}\right)
$$

- It is NOT sufficient to simply change the value of the stereo base by applying this correction factor. One must ALSO change the separation of the stereo pair. This can be seen in the original diagram and is demonstrated in the following example.


## Stereography with a short focal length digital camera

## Sample data:

$\mathrm{F}_{\mathrm{C}}=7.5 \mathrm{~mm}$
$\mathrm{E}=15.9$ (portrait mode)
ipd $=66 \mathrm{~mm}$
$\mathrm{S}_{\mathrm{i}}=\mathrm{F}_{\mathrm{C}}$ (non macro case)
$D_{\text {FV }}=500 \mathrm{~mm}$
$E S_{i}=119 \mathrm{~mm}$ (optimum freeviewing distance)
on screen image width $=63.5 \mathrm{~mm}$
$\alpha=1.2^{\circ}$
$B=67 \mathrm{~mm}$

Using this data, one finds that $D_{n i}=489.0 \mathrm{~mm}, D_{f i}=1456.6 \mathrm{~mm}$ and the corresponding correction factor for stereo base is CF $=2.08$. Hence instead of using a stereo base of 67 mm , a base of 139 mm should be employed in this situation.

In addition, the difference between the values of $\alpha=1.2^{\circ}$ at a distance of $E S_{i}=119 \mathrm{~mm}$ and $\beta=0.966^{\circ}$ at a distance of 500 mm implies that each of the stereo pair needs to be moved closer together by 5.9 mm . Some cropping along the vertical would be necessary.

## "Stellar" Stereography

There is one specific situation where the " 1 in 30 " rule is always valid. This occurs when the far point distance is infinity, and there is no better infinity than the stars. Such "stellar" stereography would thus involve the imaging of a tree or building (or any other object) in front of these stars. The three dimensionality would then arise from the parallax of the nearby object(s) relative to the distant stars.

Naturally, as stars are very faint objects, exposure times will be of the order of at least several seconds. However stars move across the sky because of the rotational motion of the Earth. Accordingly, one needs to determine the maximum exposure time that will lead to the formation of star trails that are too small to be detected on the final print or when viewed through a stereo viewer.

This maximum exposure time depends on the declination $\delta$ of the star(s), the focal length $\mathrm{F}_{\mathrm{C}}$ of the camera and the amount of enlargement E to be employed in producing the final image.

The equatorial angular velocity $\omega_{\mathrm{e}}$ of stars (attributable to the rotation of the Earth) is constant, namely

$$
\omega_{\mathrm{e}}=\frac{2 \pi}{86400}=7.2722 \times 10^{-5} \mathrm{rad} \mathrm{~s}^{-1}
$$

and so the angular velocity $\omega$ at any stellar declination $\delta$ is simply

$$
\omega=\omega_{\mathrm{e}} \cos \delta
$$

The celestial angle $\theta$ (in radians) traversed in a time $t$ is then

$$
\theta=\omega t
$$

and the length $L$ of the stellar trail on the film is

$$
L=F_{C} \theta=F_{C} \omega t
$$

Since the human eye has a resolution $\theta_{\mathrm{E}}$ of about $5 \times 10^{-4}$ radians, then the smallest distance (stellar trail) that can be discerned at a viewing distance $D_{v}$, and after an enlargement by a factor $E$ is applied to the original image, is given by

$$
\mathrm{L}=\frac{\mathrm{D}_{\mathrm{v}} \theta_{\mathrm{E}}}{\mathrm{E}}
$$

Since this distance $L$ corresponds to the stellar trail length, then

$$
L=\frac{D_{v} \theta_{E}}{E}=F_{c} \omega_{e} \cos \delta t
$$

Therefore the time taken to reach a barely discernible stellar trail is

$$
\mathrm{t}=\frac{\mathrm{D}_{\mathrm{V}} \theta_{\mathrm{E}}}{E F_{\mathrm{C}} \omega_{\mathrm{e}} \cos \delta}=\frac{6.875 \mathrm{D}_{\mathrm{V}}}{E F_{\mathrm{c}} \cos \delta}
$$

A list of maximum exposure times (in seconds) for a 4 X enlargement of the original image and with a viewing distance of 350 mm is presented in the following table for various focal length camera lenses and stellar declinations.

Note that the best way the handle this type of stereography would be to employ two identical cameras separated by $\mathrm{D}_{\mathrm{N}} / 30$. This would allow a maximum exposure time for both images. Composition is important and is best achieved during daylight hours. It makes distance measurements much easier as well.

In order to increase the number of stars recorded, the exposure times can be increased by pointing both cameras closer to the celestial pole. In the southern hemisphere, the South Celestial Pole is due South and elevated by an angle equal to the latitude of the observer. Particularly good images can be acquired by "painting" nearby trees (and similar nearby objects) with a high wattage floodlight during the exposure.

Depending on lens quality and atmospheric conditions, stars may be sufficiently bloated as to permit exposure times as much as 2 X the listed values. If one is prepared to tolerate some slight star trailing, then exposures $4 X$ the tabulated values are possible. A good compromise for most standard lenses is 3 X . However sharp, high quality lenses require adherence to the listed exposure times.

Maximum exposure times that prevent the detection of star trails at a viewing distance of 350 mm after a 4X enlargement has been applied.

| $E=4$ | $\mathrm{F}_{\mathrm{c}}=35 \mathrm{~mm}$ | $\mathrm{F}_{\mathrm{c}}=50 \mathrm{~mm}$ | $\mathrm{F}_{\mathrm{c}}=\mathbf{8 0 m m}$ |
| :---: | :---: | :---: | :---: |
| б $\downarrow$ | ${ }^{\dagger}$ Maximum | Exposure | Time (sec) |
| 0 | 17.2 | 12.0 | 7.5 |
| 5 | 17.3 | 12.1 | 7.5 |
| 10 | 17.5 | 12.2 | 7.6 |
| 15 | 17.8 | 12.5 | 7.8 |
| 20 | 18.3 | 12.8 | 8.0 |
| 25 | 19.0 | 13.3 | 8.3 |
| 30 | 19.8 | 12.9 | 8.7 |
| 35 | 21.0 | 14.7 | 9.2 |
| 40 | 22.4 | 15.7 | 9.8 |
| 45 | 24.3 | 17.0 | 10.6 |
| 50 | 26.7 | 18.7 | 11.7 |
| 55 | 30.0 | 21.0 | 13.1 |
| 60 | 34.4 | 24.1 | 15.0 |
| 65 | 40.7 | 28.5 | 17.8 |
| 70 | 50.3 | 35.2 | 22.0 |
| 75 | 66.4 | 46.5 | 29.1 |
| 80 | 99.0 | 69.3 | 43.3 |
| 85 | 197.2 | 138.1 | 86.3 |

[^0]
[^0]:    ${ }^{\ddagger}$ For average lenses, the maximum times can be up to $3 X$ these values.

